

How to Refinish Your Resysta Products

To properly refinish Resysta material, begin by preparing the surface by removing all existing finishes, debris, and stains. This is accomplished with the use of high-pressure water and/or sanding. Light sanding should be done using 100-120 grit abrasive with little force to maintain original texture. Once the surface has been prepared to receive new coating, ensure the surface is dry and clean before applying RBP primer followed by RCL Color stain. It is recommended to begin the refinishing process on a sample profile before undertaking the entire area in question.

Pre-treatment: Substrate Primer

For best results, first apply Resysta Base Primer (RBP) coat using a Resysta brush or spray gun. Let primer dry for at least two hours under normal conditions. In cooler or more humid conditions, allow additional drying time. The primer should feel dry to the touch before proceeding to the finishing coat.

Application

Stir product thoroughly before use. For painting and spraying, adjust processing viscosity accordingly. Optimal processing conditions are temperatures between 59 °F and 86 °F and humidity of approximately 40-65%. Do not process at temperatures below 50 °F or when exposed to direct solar radiation. Higher temperatures, low humidity, strong air movement (wind), direct solar radiation and a warm substrate can lead to an extremely accelerated drying process and hinder the uniform application of the coat.

Finishing Treatment

Apply one coat of RCL finish by brushing or spraying in long, even strokes over the entire length of the profile. A second coat may be applied for deeper color saturation after the first coat has dried (approximately 4-6 hours). Allow the final coat to dry for at least 24 hours before finished material is handled or touched.

Special Notes

Use only Resysta-branded products (RBP primer and RCL Color stain) when refinishing Resysta material. Use of third-party primers, stains, or coatings may void applicable Resysta product warranties. The color outcome is significantly dependent on the quantity of RCL applied and the preparation of the material to be coated. Verify shade of color on a sample profile before processing the full area. Only apply extensively after thorough examination of the material to be coated. To the fullest extent permitted by applicable law, Resysta accepts no liability for hue variations or differences in comparison to the color card.

Warranty and Disclaimer

This refinishing guide is provided by Resysta for informational purposes only. Proper refinishing results depend on correct surface preparation, use of Resysta-branded products, adherence to the application instructions in this guide, and environmental conditions at the time of application. Resysta is not responsible for refinishing outcomes resulting from failure to follow these instructions, use of non-Resysta products, or

any modification of Resysta material not expressly described in this guide. This guide does not create, expand, or modify any Resysta product warranty. Refer to your applicable Resysta product warranty documentation for warranty terms and conditions.