## Resysta in Comparison

Best result after 2000 hours Xenon test





### 15 materials tested



#### Task

In cooperation with the renowned "eph-Institut" located in Dresden, Germany - Resysta carried out an "artificial weathering test of selected materials". The Xenon test was chosen as test procedure.

### **Test Performance**

Artificial weathering was carried out for 2000 h (after 650 MJ/m² irradiation) with a Xenon tester CI 3000 (test device KL 31) according to DIN EN 11341. Artificial weathering was conducted at the following test conditions:

- 55°C black standard temperature
- 50% relative humidity
- Radiation intensity 0.5 W (m<sup>2</sup> x nm) at 340 nm
- Weathering cycle: spray cycle 18 min, drying phase 102 min

A factor of 15-25 can be applied to this 2000 h test. Assuming factor 20 and an average of 7 sunshine hours per day (Central Europe) this corresponds to a weathering period of 15 years.

The following assessments were carried out to characterize the weathering resistance:

- visual evaluation of color change by means of gray scale according to DIN EN 20105-A02
- visual evaluation after 500 h, 1000 h, 1500 h and 2000 h.

### Test Material

"eph-Institut" was provided with 15 material samples with two test specimen each. One specimen of each version was subject to the weathering test.

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### Test Results at Artificial Weathering

Visual evaluation

MATERIAL	VISUAL EVALUATION AFTER 2000 h	
Siberian Larch	completely bleached surface, brittle, major structural differences early wood / late wood	
Thermo Ash Tree	completely bleached surface, brittle and cracked surface	
IPE	completely bleached surface	
Redwood	completely bleached surface, major structural differences early wood / late wood	
Bangkirai	brittle and cracked surface	
Accoya Silver Patina	patchy graying	
Werzalit Terrazza brown	rough surface, loss of gloss, several white particles individually visible	
Mega Wood	clearly visible change in color (bleaching)	
Trex	very severe change in color (bleaching), rough surface, loss of gloss, several white particles individually visible	
Timbertech XLM	severely grayed surface	
Timber Tech Twin Finish	clearly visible change in color (bleaching), brittle and cracked surface, several white particles individually visible	
UPM - gray	severe change in color (bleaching), rough surface	
Rehau - Relazzo	very severe change in color (bleaching), several white particles individually visible	
Resysta + Glaze (Walnut)	very slight change in color, individual white particles visible	
Resysta + Glaze (Walnut) + 2K	visible change in color, individual white particles visible	

### Recording of color change using gray scale gradation

RECORDING OF GRAY SCALE GRADATION ACCORDING TO DIN EN 20105-A02 AFTER

MATERIAL	500 h	1000 h	1500 h	2000 h
Siberian Larch	1	1	1	1
Thermo Ash Tree	1	1	1	1
IPE	1	1	1	1
Redwood	1	1	1	1
Bangkirai	1	1	1	1
Accoya Silver Patina	2,5	2	1,5	1,5
Werzalit Terrazza brown	3	3,5	3	3
Mega Wood	4,5	3,5	3,5	3
Trex	1,5	1	1	1
Timbertech XLM	4	3	2,5	2
Timber Tech Twin Finish	4	3	2,5	2,5
UPM - gray	4	3	2	1
Rehau - Relazzo	3	2,5	2,5	2
Resysta + Glaze (Walnut)	4,5	4	4	4
Resysta + Glaze (Walnut) + 2K	5	4,5	4,5	3,5

### Rating scale for the assessment of color change by using the gray scale:

gray scale gradation 5 gray scale gradation 4,5 gray scale gradation 4 gray scale gradation 3,5 gray scale gradation 3 gray scale gradation 2,5 gray scale gradation 2 gray scale gradation 1	no visible change in color very minor change in color minor change in color visible change in color clearly visible change in color very clearly visible change in color severe change in color very severe change in color
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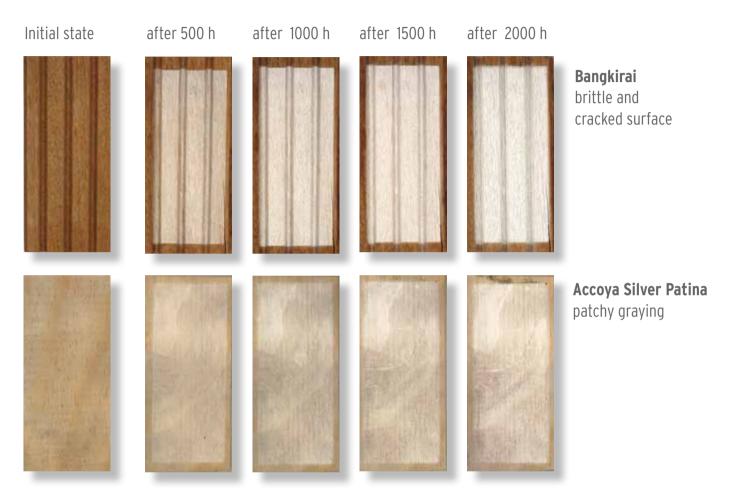
Best result after 2000 hours Xenon test



### Recording of color change using gray scale gradation



Recording of color change using gray scale gradation

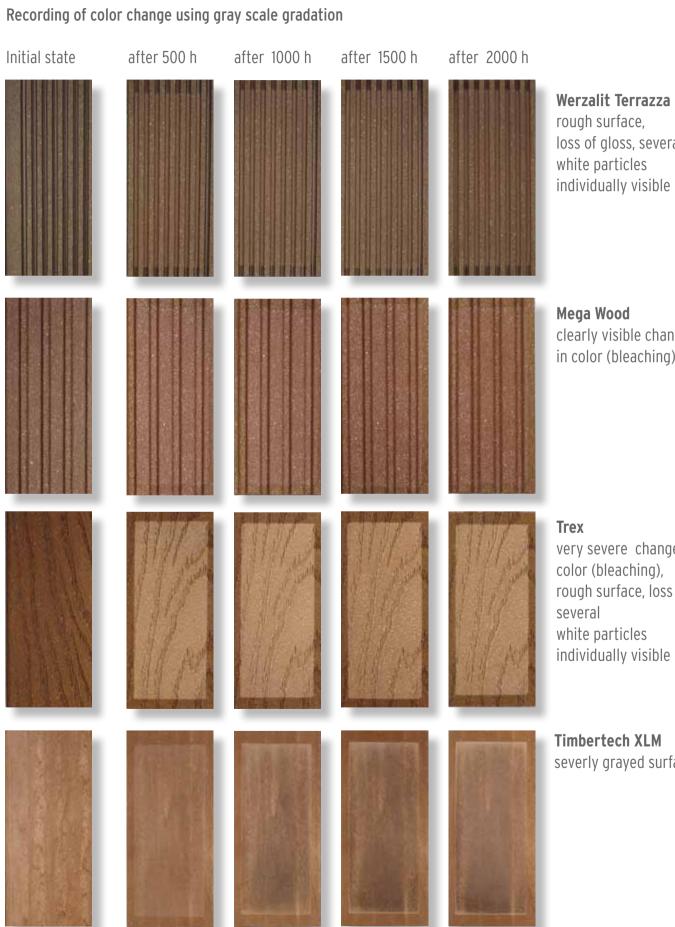


early wood / late wood

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Werzalit Terrazza brown rough surface, loss of gloss, several white particles

Mega Wood clearly visible change in color (bleaching)

very severe change in color (bleaching), rough surface, loss of gloss, several white particles individually visible

Timbertech XLM severly grayed surface

### Recording of color change using gray scale gradation



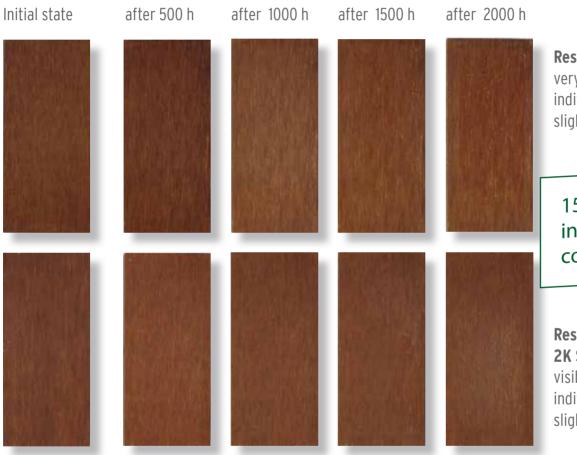
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### Resysta in Comparison

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### Recording of color change using gray scale gradation



**Resysta + Stain (Walnut)** very slight change in color, individual white particles slightly visible

15 years inimitable color stability!

Resysta + Stain (Walnut) + 2K Sealer

visible change in color, individual white particles slightly visible

### Concluding Remark:

With all products exposed to weathering, changes of the surface appearance is taking place. Mechanical changes like swelling or shrinkage could not be demonstrated in this test.



It is clearly apparent that all wood specimen show distinct changes in color already after a short period of time. A similar effect - in milder form - can be observed with WPC materials. Besides, these feature the obvious plastic appearance.

#### Conclusion:

Of all tested materials, Resysta most convincingly combines the look and feel of wood with longevity.