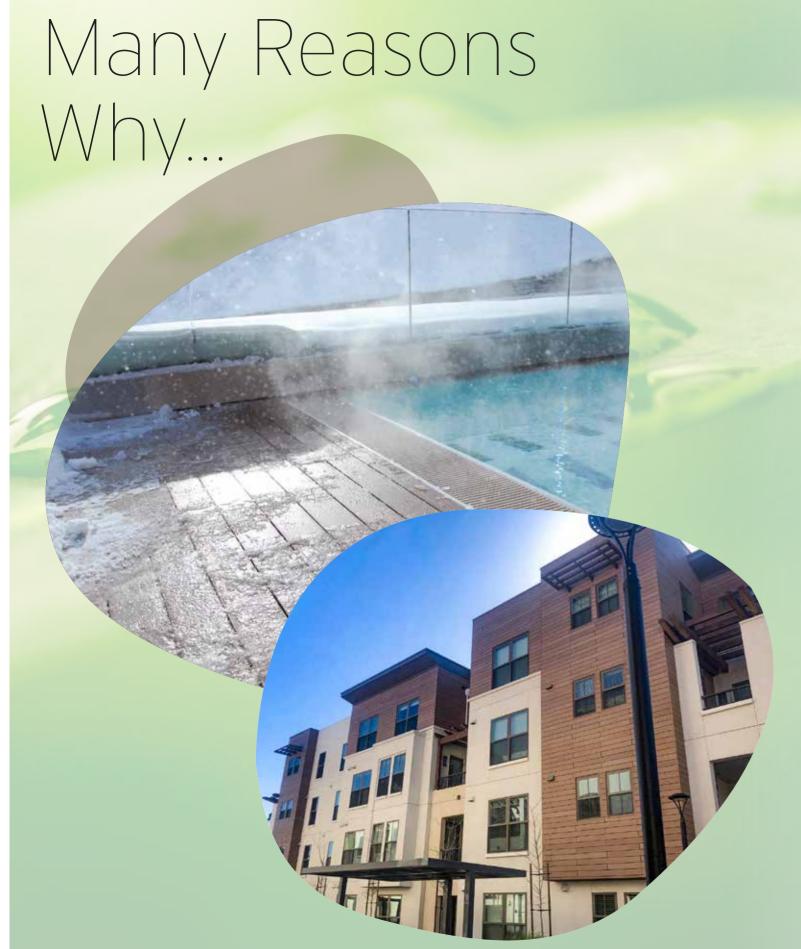




beautiful like nature, individual & limitless

## DECKING & FACADE



esysta

Resysta material impresses with its unique perfect adherence of Resysta stains - the ideal properties not only with its longevity but also in feel, look and the diversity of potential applications for decking, facade, soffits, ceillings, screen walls and trellis.

Due to the high material density Resysta is to UV exposure. especially resistant to rain, snow and ice. Does not swell, splinter or crack. Resysta differs from other materials, because Lignin is the substance that causes wood to gray when exposed to weather influences. Resysta does not contain any wood components and will therefore not gray. Thanks to certified durability classification 1 against fungal decay - Resysta meets highest demands in this regard.

Resysta has been especially developed for outdoor areas. It withstands climatically challenging conditions and aggressive changes in weather, environment and temperature. Thanks to these exceptional properties, Resysta represents the ideal material for all exterior and interior designs.

The polar properties of Resysta allow for the

precondition for long-lasting color design of the Resysta products. Color chipping and flaking of the Resysta surface cannot occur. The Resysta stains contain color pigments of the highest quality standard and are highly resistant

#### Resysta Advantages

- · Owing to Resysta's polar properties, Resysta stains perfectly adhere to the surface.
- · Resysta does not absorb water. Therefore flaking of the stain does not occur.
- no graying of the surface
- barely visible changes in color, even after many
- class A fire rating per ASTM-E84
- meets WUI requirements

## The Material



## »Resysta is extremely resistant and provides for an especially beneficial eco-balance«

Resysta material: Resysta looks like wood and offers high mechanical strength, thermal stability as well as chemical resistance. Unlike wood, and facades. Simply everywhere, high strain, Resysta is swell-, splinter- and crack-free, does not grey and withstands fungal decay. Products ences become effective. made with Resysta are therefore very durable without requiring any special care and very low maintenance.

This material is a real alternative to tropical wood.

Technical and ecological assessment of the Owing to these characteristics, Resysta is especially suitable for outdoor use, e.g. it can be worked for garden furniture, outdoor decking aggressive weather and environmental influ-

> Furthermore, products made with Resysta provide for an especially beneficial eco-balance.



Prof. Dr. Karl Stetter Chemist with diploma

Specialist in varnishes, surface coating compositions, wood preservation, adhesives and their effect on the environment as well as interior harmful substances: Officially appointed and authenticated by the Chamber of Commerce and Industry for Munich and Upper Bavaria

systa

### Resysta outshines in...



#### PRODUCT PROPERTIES

- UV-resistance
- weather resistance
- water resistance
- · salt- and chlorine-water resistance
- no cracking
- · no pest infestation or fungal decay
- Class A Fire Rating according ASTM E84



SURFACE AND DESIGN

- real wood feel and appearance
- slip resistant
- no splintering
- · individual color scheme



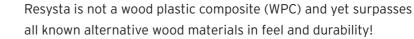
#### HANDLING

- simple installation
- customary tools
- · easy to refinish



#### SUSTAINABILITY

- no rotting
- 100% recyclable
- · easy-care



# Decking Items



RES010612 Platinum

DECKING BOARD PLATINUM

(W x H x L) 1" x 5 1/2"x 12'



RESSB010612 Platinum

STARTER BOARD PLATINUM

(W x H x L) 1" x 5"x 12'



RESF12812 FASCIA FASCIA BOARD (W x H x L) 1/2" x 8" x 12'



RESDOWEL3 DOWEL

DOWEL

(Ø x L) 1/2" x 3'



RESCLIPSS125
START / END CLIP SS1



RESCLIPS200 DECKING CLIP



RESCPH120412 SIDING PROFILE 4" (W x H x L) 1/2" x 4" x 12'



RESCPH120612 SIDING PROFILE 6" (W x H x L) 1/2" x 6" x 12'



RESCPH011208 SIDING PROFILE 12" (W x H x L) 1" x 12" x 8'



RESDP340612 6" DECO PROFILE (W x H x L) 3/4" x 5-1/2" x 12'



RESLP340612 6" LUSSO PROFILE (W x H x L) 3/4" x 6" x 12'



RESDCH343412 6" DECO CORNER (W x H x L) 3/4" x 3/4" x 12'



RESRPH340312
RHOMBUS SIDING PROFILE
(W x H x L) 3/4" x 3" x 12'



RESCPSS25

1" TEC SHOULDER

STAINLESS STEEL

SIDING SCREW

# Siding Items

## Cladding Items



RESP3423412 WALL CLADDING 2 CHANNELS (W x H x L) 13/16" x 2 3/4" x 12"



RESP1223412 WALL CLADDING 2 CHANNELS THIN (W x H x L) 5/8" x 2 3/4" x 12'



RESP1231212 WALL CLADDING 3 CHANNELS (W x H x L) 5/8" x 3 1/2" x 12"



RESP340612 WALL CLADDING 4 CHANNELS (W x H x L) 13/16" x 5 1/2" x 12"



RESP340812 WALL CLADDING 7 CHANNELS (W x H x L) 13/16" x 7 7/8" x 12"



RESCLIPHF100 FACADE CLIP



RESCLIPHFL50 FACADE LONG CLIP

# Soffit / Ceiling Items



RESCPH120412 SIDING PROFILE 4" (W x H x L) 1/2" x 4" x 12'



RESCPH120612 SIDING PROFILE 6" (W x H x L) 1/2" x 6" x 12"



RESCPH011208 SIDING PROFILE 12" (W x H x L) 1" x 12" x 8'



RESLP340612 6" LUSSO PROFILE (W x H x L) 3/4" x 6" x 12'







# Screen Walls & Trellis Items



RESGC11211212
CLADDING
1 CHANNEL THICK
(W x H x L) 11/2" x 11/2" x 12'



CLADDING
1 CHANNEL THICK
(W x H x L) 11/2" x 11/2" x 12'

RESGCI11211212



CLADDING
2 CHANNELS THICK
(W x H x L) 11/2" x 2 3/4" x 12'

RESGC11223412



RESGCI11223412
CLADDING
2 CHANNELS THICK AL
(W x H x L) 11/2" x 2 3/4" x 12'



RESGC020612
CLADDING
4 CHANNELS THICK
(W x H x L) 11/2" x 5 1/2" x 12'



RESGCIO20612N
CLADDING,
4 CHANNELS THICK AL
(W x H x L) 11/2" x 5 1/2" x 12'



RESUB112234 ALUMINIUM U-BRACKET

(W x H x L) 1-1/2" x 1-1/2" x 2-3/4"



RESUB112112
ALUMINIUM U-BRACKET

(W x H x L) 1-1/2" x 1-1/2" x 1-1/2"

## Color & Protection

Chose from beautiful 6 standard stain colors.













Resysta Color Concept, special colors



#### Surface treatment procedure

Resysta Color Concept provides unique opportunity to create stunning projects with the variety of over 30 colors. We pride ourselves to offer the only composite product on the market which can be refinished based on customers color preference.



#### RESYSTA BASE PRIMER RBP

Primer: Is an aqueous, colorless primer based on an acrylate dispersion. Resysta RBP Primer conveys a good adhesion, closes the surface against ingress of water, and facilitates even application of the transparent colored Resysta RCL stain. Resysta RBP Primer can be used for indoor and outdoor areas.

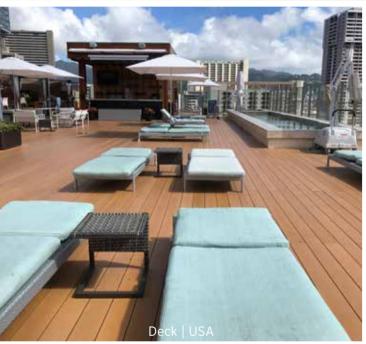
#### RESYSTA COATING LAYER RCL

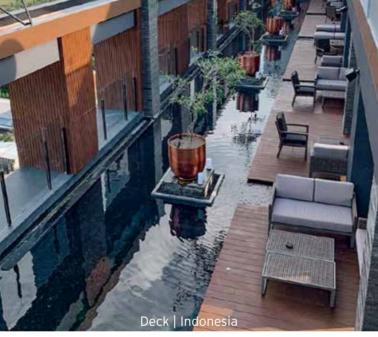
Coating: Is a water-based 1-component protective stain for color designing of Resysta surfaces. RCL finish is specially designed for indoor and outdoor use and features very good weather- and water-resistance. Scope of application is decorative color design for Resysta facades, decking, decking and soffits.

# Decking Applications

All of its very exceptional properties make ces like sun, rain, snow and ice, salt- and chlorine-Resysta extremely resistant to weather influen- water. Resysta does not swell, crack, splinter or rot.

















# Siding & Cladding Applications

For many years siding has been the most tra- of wood followed by the minimal maintenance building walls. Therefore Resysta siding is a owners and contractors all over the USA. perfect solution. With the natural look and feel

ditional form of decorating and waterproofing requirements it won over the architects, home-











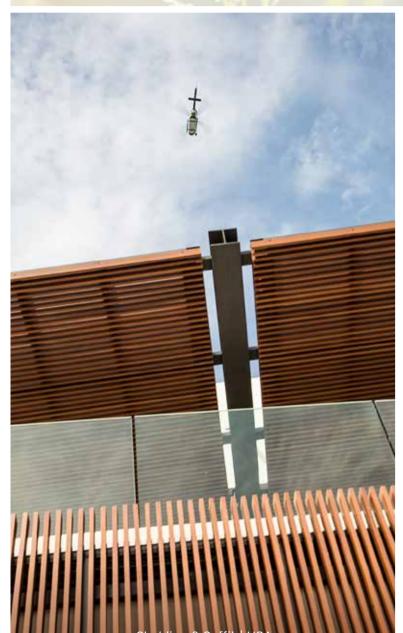






# Soffit / Ceiling / Screen Walls & Trellis Applications









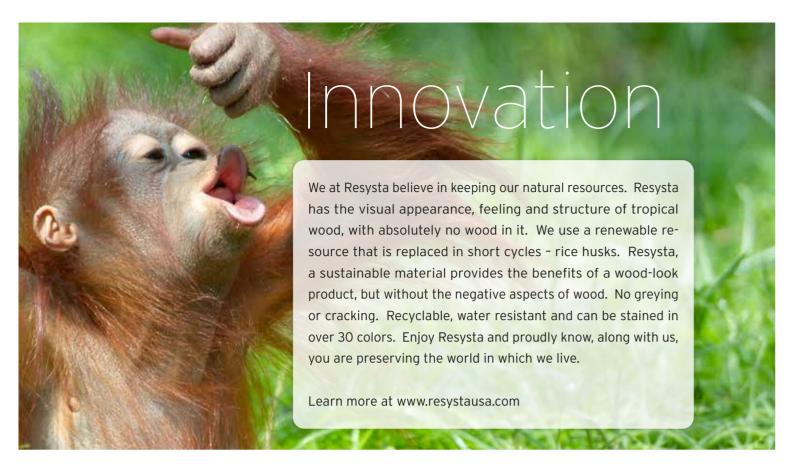












## Properties

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Density	ASTM D2395:2002	approx. 1.46 g/cm <sup>3</sup>
Coefficient of Linear Thermal Expansion	ASTM D696	3.6x10(-5) 1/K
Water Absorption & Humidity	ASTM D1037:2006a	Little up to no water absorption (only surface moistening)
Weathering and UV Resistance	QUV Test	With glaze treatment, Resysta surfaces are extremely resistant
Slippery Test (wet area barefoot)	DIN 51097	Class C (highest class)
Fire Rating	EN ISO 11925-2	B2 (E) - standard flammable (with additional treatment B1 reachable)
Fire rating according NFPA (US Norm)	ASTM E84	Class A (flame propagation 25, smoke emission 450)
Fire rating (British standard)	BS 476 Teil 6&7	class 1
Durability - Resistance against wood-destroying fungi	DINV ENV 12038:2002	no attack by the test fungi, highest durability class 1 (very durable)
Emission	LGA-tested safety & contamination	LGA test passed
Brinell Hardness (HB)	EN 1534	11,762 psi
Coefficient of sliding and friction $\boldsymbol{\mu}$ untreated	EN 13893	0,46
Coefficient of sliding and friction $\boldsymbol{\mu}$ with 2K varnish	EN 13894	0,52
Axial Witdrawal Force (of Screws)	EN 320.2011-07	5777 N
Thermal Conductivity (µ)	EN 12664	0.199 W/(mK)
Water Vapour Transmission	DIN EN ISO 12572	$\mu$ =1300 -> sd 7.22m diffusion blocking
Bending Strength	ISO 178	6,672 psi
Bending Modulus	ISO 178	558,395 psi
Tensile Strength	ISO 527	3,162 psi
Tensile Modulus	ISO 527	339,388 psi
Shearing Strength	ISO 527	2,437 psi
Durability - Resistance against rotting fungi	CEN/TS 15083-2	no attack by the test fungi, highest durability class 1 (very durable)
Durability against mold and wood discoloring fungi	EN 15534-1:2012	Durability against the wood discoloring fungi (very durable)
Durability against subterranean Termites	ASTM D3345-08	High Durability against subterranean Termites - nearly no weight loss
specific surface and volume resistances	DIN IEC 60093	surface resistance Rx=8,0*10(13) $\Omega$
	measuring voltage	Specific surface resistance $\alpha$ =8,1*10(14) $\Omega$
	100 V	volume resistance Rx=2,2*10(13) $\Omega$
		Specific volume resistance $\alpha$ =6,3*10(14) $\Omega$



## IS IT DIFFICULT TO INSTALL RESYSTA?

No, Resysta can be installed as easy as any other traditional building products. Please observe the instructions given in our installation guides and videos.

### HOW TO MAINTAIN RESYSTA?

For general cleaning of the surface dawn dishwashing liquid and water should remove most surface dirt.

## WHY IS RESYSTA SO DURABLE?

Owing to its unique composition of ingredients, Resysta is very durable, sustainable and therefore environment-friendly. Resysta does not contain any wood components, which could result in rotting and splintering.

## WHY DOES RESYSTA NOT CRACK?

Resysta on the one hand does not absorb moisture and on the other hand does not release any moisture. Therefore, crack-formation cannot take place and dimensional changes are limited to thermal expansion.

#### DOES THE COLOR LIGHTEN UP OR GRAY AFTER SOME TIME?

Resysta will not gray. However, in the course of time a certain fadingdepending on environmental conditions - may occur. This can be slowed down by using our stains. The colored surface can be refreshed at any time.

Further information is provided at www.resystausa.com or at your authorized dealer.

## Result = R







reddot design award winner 2012



reddot design award winner 2016



reddot design award winner 2017













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## The Future Formula

### is called Resysta

#### Raw materials used:



approx. 60 % rice husk + approx. 22 % rock salt + approx. 18 % mineral oil = Resysta



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